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INTERNATIONAL PRELIMINARY REPORT ON PATENTABILITY

(Chapter II of the Patent Cooperation Treaty)

(PCT Article 36 and Rule 70)

Applicant's or agent's file reference P8 161 PCT/EU		FOR FURTHER A	FOR FURTHER ACTION See Form PCT//PEA/416			
International application No. PCT/IB2005/000575		International filing date 08.03.2005	(day/month/year)	Priority date (day/month/year) 22.03.2004		
International Patent Classification (IPC) or national classification and IPC B65D85/804						
Applicant AROMA SYSTEM SRL						
This rep Authorit	. This report is the international preliminary examination report, established by this International Preliminary Examining Authority under Article 35 and transmitted to the applicant according to Article 36.					
2. This RE	PORT consists of a total	of 4 sheets, including th	nis cover sheet.			
3. This rep	ort is also accompanied t	y ANNEXES, comprisi	ng:			
a. ⊠ s	ent to the applicant and t	o the International Bure	au) a total of 15 sheet	s, as follows:		
· _	sheets of the description, claims and/or drawings which have been amended and are the basis of this report and/or sheets containing rectifications authorized by this Authority (see Rule 70.16 and Section 607 of the Administrative Instructions).					
	sheets which supersede earlier sheets, but which this Authority considers contain an amendment that goes beyond the disclosure in the international application as filed, as indicated in item 4 of Box No. I and the Supplemental Box.					
è	sent to the International E equence listing and/or tal ox Relating to Sequence	oles related thereto, in c	omputer readable form	er of electronic carrier(s)) , containing a only, as indicated in the Supplemental Instructions).		
4. This rep	ort contains indications re	elating to the following it	ems:			
⊠ Box	No. I Basis of the opi	inion				
☐ Box	•	anon .				
□ Вох	•	ent of opinion with reas	ard to novelty, inventive	step and industrial applicability		
	No. IV Lack of unity of	,	,,,			
⊠ Вох	 ☑ Box No. V Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement 					
□ Вох	No. VI Certain docume	ents cited				
□ Вох	No. VII Certain defects	in the international app	lication			
⊠ Box	No. VIII Certain observa	ations on the internation	al application			
Date of submission of the demand		Date of completion of th	is report			
11.08.2005		07.02.2006				
Name and mailing address of the international preliminary examining authority:			Authorized Officer			
European Patent Office - P.B. 5818 Patentlaan 2 NL-2280 HV Rijswijk - Pays Bas			Bridault, A	. 151 . 1917		
Tel. +31 70 340 - 2040 Tx: 31 651 epo nl Fax: +31 70 340 - 3016		Telephone No. +31 70	340-3224			
I .						

INTERNATIONAL PRELIMINARY REPORT ON PATENTABILITY

International application No. PCT/IB2005/000575

	Box No. I Basis of the report	t		
1.	With regard to the language , this report is based on the international application in the language in which it villed, unless otherwise indicated under this item.			
	which is the language of a t ☐ international search (und ☐ publication of the interna	slations from the original language into the following language, ranslation furnished for the purposes of: der Rules 12.3 and 23.1(b)) ational application (under Rule 12.4) examination (under Rules 55.2 and/or 55.3)		
2.	With regard to the elements* of the international application, this report is based on <i>(replacement sheets wheets wheets to the receiving Office in response to an invitation under Article 14 are referred to in this report as "originally filed" and are not annexed to this report):</i>			
	Description, Pages			
	1, 1a, 2, 2a, 2b, 3-7	received on 11.08.2005 with letter of 11.08.2005		
	Claims, Numbers	ı		
	1-4	received on 11.08.2005 with letter of 11.08.2005		
	Drawings, Sheets			
	1/4-4/4	received on 11.08.2005 with letter of 11.08.2005		
	☐ a sequence listing and/or ar	ny related table(s) - see Supplemental Box Relating to Sequence Listing		
3.	 ☑ The amendments have resulted in the cancellation of: ☐ the description, pages ☒ the claims, Nos. 5, 6 ☐ the drawings, sheets/figs ☐ the sequence listing (specify): ☐ any table(s) related to sequence listing (specify): 			
4.	☐ This report has been estable had not been made, since they I Supplemental Box (Rule 70.2(c))☐ the description, pages☐ the claims, Nos.☐ the drawings, sheets/figs☐ the sequence listing (specific any table(s) related to see	s ecify):		
	* If item 4 applies, so	ome or all of these sheets may be marked "superseded."		

INTERNATIONAL PRELIMINARY REPORT ON PATENTABILITY

International application No. PCT/IB2005/000575

Box No. V Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement

1. Statement

Novelty (N)

Yes: Claims

No:

1-4

No: Claims

Inventive step (IS)

Yes: Claims

Claims

1-4

Industrial applicability (IA)

Yes: Claims

1-4

No: Claims

2. Citations and explanations (Rule 70.7):

see separate sheet

Box No. VIII Certain observations on the international application

The following observations on the clarity of the claims, description, and drawings or on the question whether the claims are fully supported by the description, are made:

see separate sheet

Re Item V

Reasoned statement with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement

Reference is made to the following documents:

D1: DE 35 04 441 A1 D2: EP-A-1 273 528 D3: US 2003/077359 A1

The documents D1 and D2 are regarded as being the closest prior art to the subject-matter of claim 1, and show coffee pods from which the subject-matter of claim 1 differs in that a central part of the pod is slightly sunken in relation to the sealing plane.

The subject-matter of claim 1 is therefore new (Article 33(2) PCT).

The problem to be solved by the present invention may be regarded as improving the quality of the beverage brewed from the pod.

The solution to this problem proposed in claim 1 of the present application is considered as involving an inventive step (Article 33(3) PCT) because none of the available prior art documents shows a pod having a sunken central part. D3 shows a sunken coffee pod, but states that only the compacted coffee is sunken, not the pod itself (see last sentence of paragraph 66).

Claims 2-4 are dependent on claim 1 and as such also meet the requirements of the PCT with respect to novelty and inventive step.

Re Item VIII

Certain observations on the international application

Claims 3 and 4 lack clarity because they mention a lower, resp. equal, weight, without mentioning to which standard these weights have to be compared.

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FILTER PAPER POD FOR COMPACTED COFFEE PORTIONS

The present invention relates to a filter paper pod for compacted coffee portions having a shape that is asymmetrical in relation to a sealing plane of a circular peripheral zone.

Such a filter paper pod is shown in DE 35 04 441 Al as well as in EP 1 273 528 Al.

FILTER PAPER POD FOR COMPACTED SOFFEE PORTIONS

Field of the art

The present invention relates to the technique of manufacturing compacted pcds and specifically regards filter paper pcds for packaging portions of ground coffee. International reference classification: 8 65 b

State of the art

The use of filter paper pods to package portions of ground products of varying particle size, such as ground coffee, ground barley, tea or other similar substances, is well known in the art.

Standardized filter paper pods, which have a certain degree of compacting and display a lenticular shape that is symmetrical in relation to the plane of the flat circular peripheral sealing zone, are likewise known. Within said flat peripheral zone the symmetrical pods display a characteristic rounded circular edge. During actual use of said standardized symmetrical pods, which have a certain degree of compacting, a drawback is manifested in that water tends initially to pass along the rounded edge rather than being forced through the central compacted part containing the product. This has the effect of reducing the quality of the brew obtained with said standardized symmetrical compacted pods.

In fact, along their rounded circular peripheral edge, said pods do not fit

tightly to the filter holder of the machine that makes espresso; as a result the water tends initially to pass through the gap formed around the edge rather than through the body of the pod.

It is thus evident that the resulting brew will have a lower quality, precisely because of the greater presence of water that has not passed through the central part of the standardized symmetrical pad.

Asymmetrical pods having a very soft exterior are also known; as they are not compacted, they must be larger in size in order to be packed with the same product weight as standardized symmetrical compacted pods.

The problem to be solved, therefore, is to produce compacted filter paper pods having a conformation such as to prevent water from escaping, at the start of the brewing process, into the gap formed at the edge of the pod and ensure that it is instead forced through the central part containing product. The solution proposed by the present invention solves all of the problems inherent in compacted filter paper pods having a standardized symmetrical shape and makes it possible to obtain espresso coffee of excellent quality.

DESCRIPTION -

The invention will now be explained referring to the appended drawings, which serve splely illustrative purposes and in no way limit the seepe of the invention itself.

2a

The problem is solved by a paper filter pod as mentioned at the outset wherein a central part thereof is slightly sunken in relation to said plane.

the water tends initially to pass through the gap formed around the edge rather than through the body of the pod.

It is thus evident that the resulting brew will have a lower quality, precisely because of the greater presence of water that has not passed through the central part of the standardized symmetrical pod.

Asymmetrical pods having a very soft exterior are also known; as they are not compacted, they must be larger in size in order to be packed with the same product weight as standardized symmetrical compacted pods.

The problem to be solved, therefore, is to produce compacted filter paper pode having a conformation such as to prevent water from escaping, at the start of the brewing process, into the gap formed at the edge of the pod and ensure that it is instead forced through the central part containing product. The solution proposed by the present invention solves all of the problems inherent in compacted filter paper pods having a standardized symmetrical shape and makes it possible to obtain expresse exiftee of excellent quality.

DESCRIPTION

The invention will now be explained referring to the appended drawings, which serve solely illustrative purposes and in no way limit the scope of the invention itself.

Figure 1 shows a diametral errors another of a compacted pad (A), which displays a shape that is asymmetrical in relation to the plane (P) of the flat circular peripheral sealing zone (Z). It may be noted that the central part (C) of the asymmetrical compacted pod (A) is coplanar with said peripheral sealing plane (P). It should also be noted that the filter paper in the central part (C) is in contact with the underlying portion of coffee cantained inside the asymmetrical ped (A).

Figure 1 shows a diametral cross-section of an asymmetrical compacted pod whose central part (C') is slightly concave and sunken in relation to the plane (P) of the flat circular peripheral sealing zone (P). It should be noted that the filter paper in the central part (C') is in contact with the underlying portion of coffee contained inside the asymmetrical pod.

pod having the same coplanar external shape as shown in figure 1. It should however be noted that the coffee inside the pod does not adhere to the overlying filter paper in the central part (C), which is coplanar with the plane (P) of the circular peripheral sealing zone (Z).

Figure 2 shows a diametral cross-section of an espresso machine. It illustrates the initial behaviour of water during the brewing process with a standardized symmetrical compacted pod (E).

It should be noted that, at the start of the brewing process, water tends to

flow into the gap (G) formed along the rounded peripheral edge where the edges of the top and bottom sections of the filter holder (S; I) do not perfectly match the shape of the pod (E).

In fact, around the peripheral edge there is a gap (G) which allows the water to flow downward at the start of the brewing process, without passing through the body of the pod (E). As the brewing process continues, the initial gap (G) is filled due to the swelling of the wet pod.

This situation results in a poorer quality brew precisely because the initial water falls to pass through the body of the symmetrical compacted pod (E).

Figure 3 shows a diametral cross-section of an espresso machine. It illustrates the initial behaviour of water during the brewing process with an asymmetrical compacted pod (A) whose central part (C) is coplanar with the plane (P) of the circular peripheral sealing zone (Z).

Also warranting particular attention is the fact that the diameter (D) of the cavity in the section (S) forming the top part of the brewing compartment is smaller than the diameter defining the circular zone (C) inside the peripheral sealing zone (Z) of the pod (A).

It should be noted that the upper filter holder section (S) closes to form a seal not only with the lower section (I) of the pod brewing compartment, but also with part of the central zone (C) of the body of the asymmetrical

pod (A).

This feature prevents water from escaping, even during the initial phase of brewing, into the gap (G) existing around the edge of the pod and forces the water through the central part, thereby ensuring, right from the start of the process, a homogenous, high quality brew.

Figure 4 is analogous to figure 3 and serves to highlight that a high quality brow may also be obtained using compacted pods (A') packed with a lower product weight.

The improvement in the brewing process prevents the undesired initial flow of water through the gap (G) and thus ensures greater uniformity of the brew, which is of good quality.

An extended series of practical trials has demonstrated that good quality espresso may also be obtained with compacted pods containing reduced quantities of coffee.

The figures also highlight the simplicity of producing the compacted pod of the present industrial invention.

In the figures the individual details are marked as follows:

A indicates an asymmetrical compacted pod containing the same quantity of product as a standardized symmetrical compacted pod (E).

A' indicates an asymmetrical compacted pod containing a smaller quantity of product.

C indicates the flat central part of an asymmetrical pod.

C' Indicates the slightly concave part of an asymmetrical pod.

D indicates the diameter of the cavity in the upper section (S) of the filter holder .

E indicates a compacted pod having a standardized symmetrical shape .

G indicates the gap formed between the edge of the pod and the brewing compartment.

I indicates the lower section of the pod brewing compartment.

P indicates the plane of the peripheral sealing zone of a pod.

S indicates the upper section of the pod brewing compartment.

Z is the coplanar edge of a peripherally sealed pod.

The invention naturally lends itself to different embodiments as regards both the dimensions and structural proportions, as well as the technological choices in respect of the materials to be used in the manufacturing process.

It is evident that the pod diameter, thickness and degree of compactness will be adapted to market demands.

The innovative concept underlying the present invention essentially consists in the asymmetric shape of the compacted pod and the substantial coplanarity between the central part (C) and the plane (P) of the circular peripheral sealing zone (Z) of the pod.

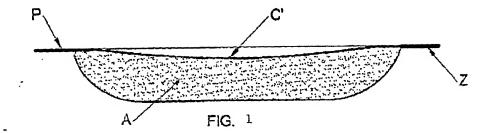
Now that the inventive combinations of the present invention have been made apparent, anyone with average skill in the art may produce, by means of simple and obvious practical deductions, without expending any inventive effort, asymmetrical compacted pods reproducing the original characteristics of the present invention as substantially described, illustrated and claimed below.

Claims

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Claims

- 1. Filter paper pod (A) for compacted coffee portions having a shape that is asymmetrical in relation to a sealing plane (P) of a circular peripheral zone (Z), characterized in that a central part (C') is slightly sunken in relation to said plane (P).
- 2. Filter paper pod of claim 1, characterized in that the coffee packed inside the pod does not adhere to the overlying central part (C') of the asymmetric pod (A).
- 3. Filter paper pod of claim 1 or 2, characterized by having a degree of compacting calibrated so as to obtain good quality espresso coffee with portions of lower weight.
- 4. Filter paper pod of any of claims 1 to 3, characterized by having a degree of compacting calibrated so as to obtain good quality espresso coffee with portions equal weight.



2/4

